

24061.118  
A METHOD FOR TARGET QUEUE TIME  
CALCULATION IN MANUFACTURING PLANNING

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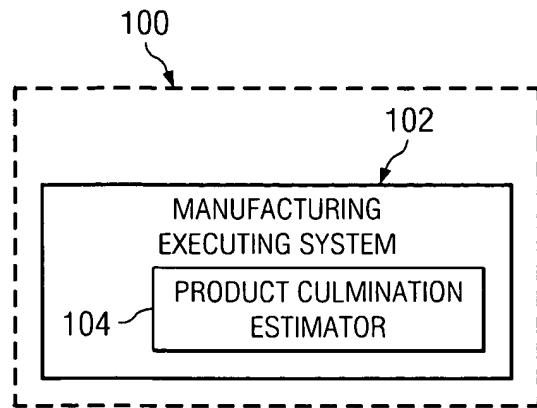


Fig. 1

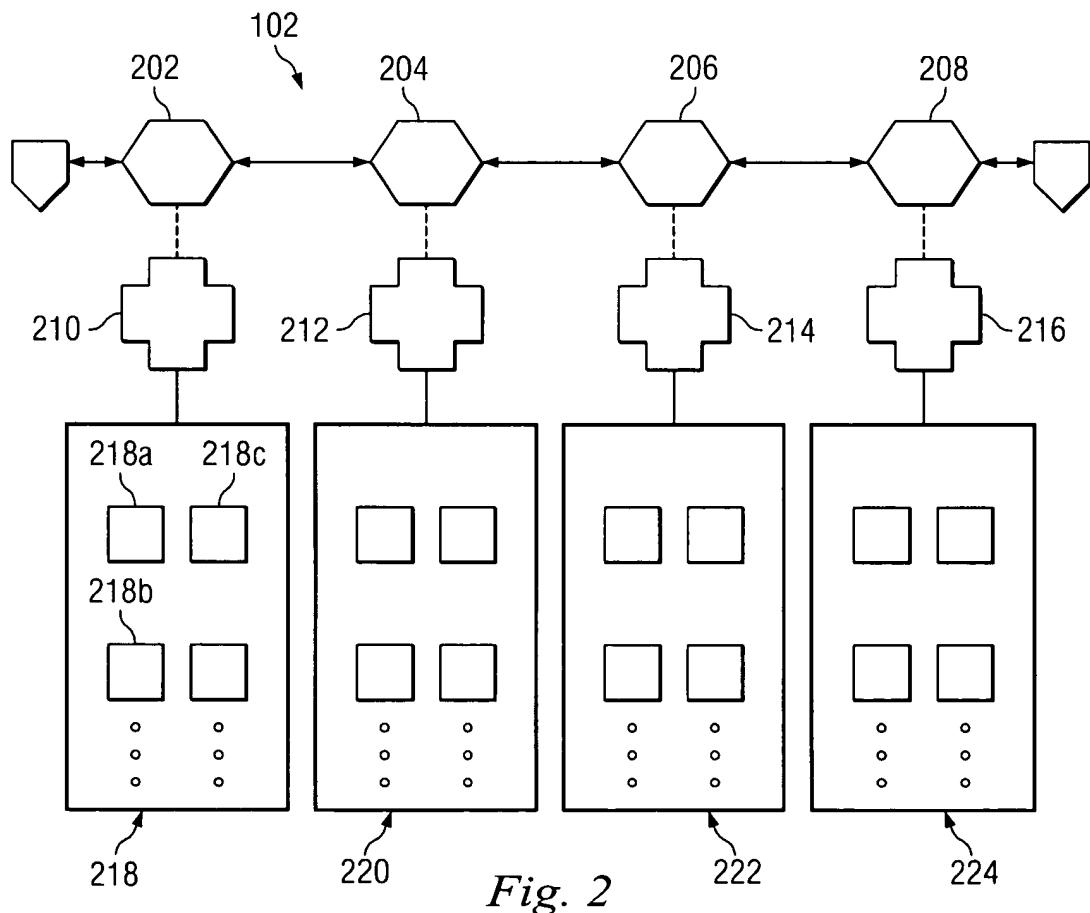


Fig. 2

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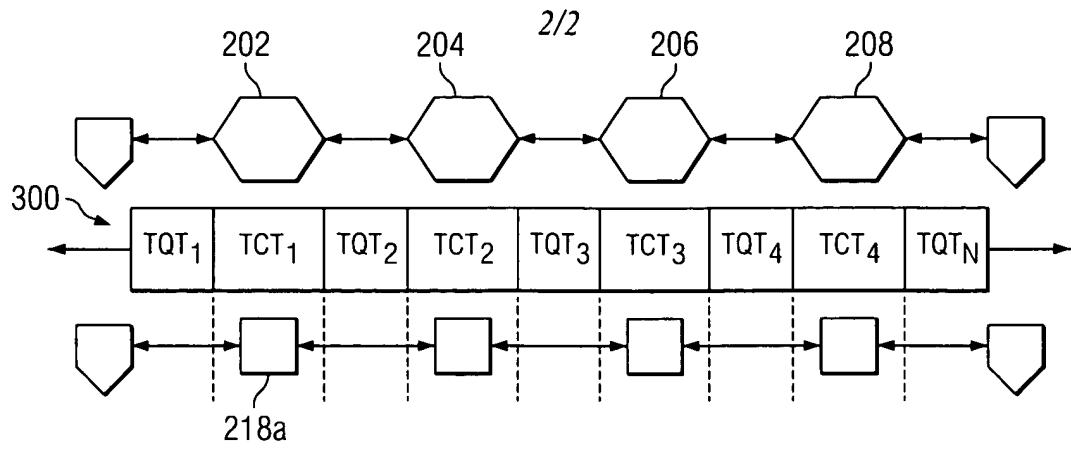


Fig. 3

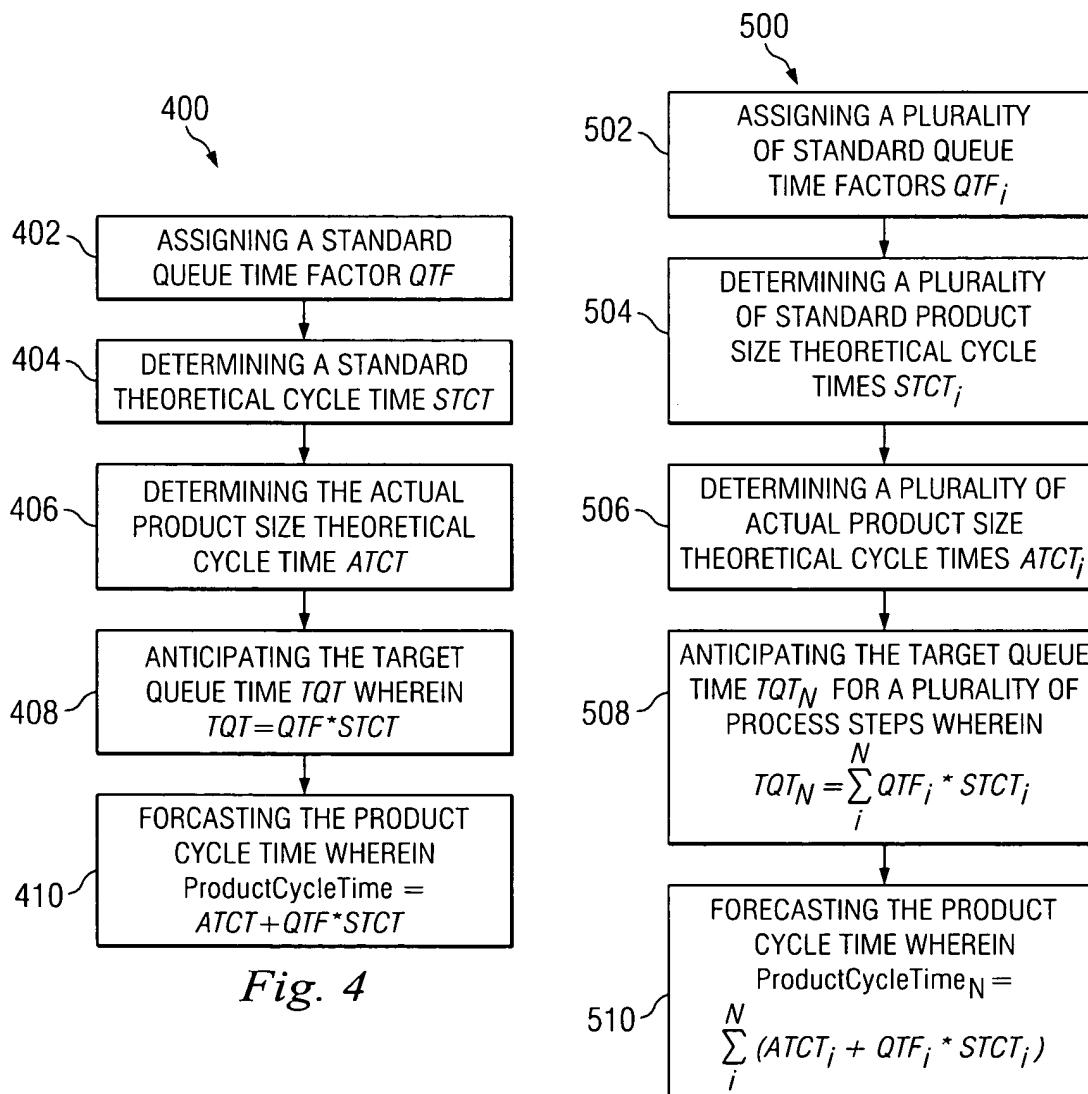


Fig. 4

Fig. 5